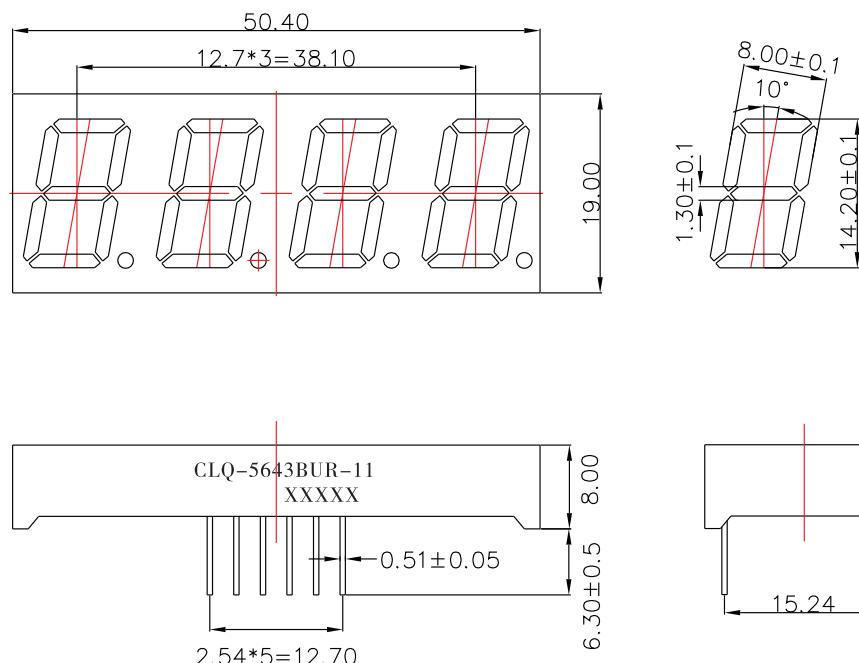


## Descriptions

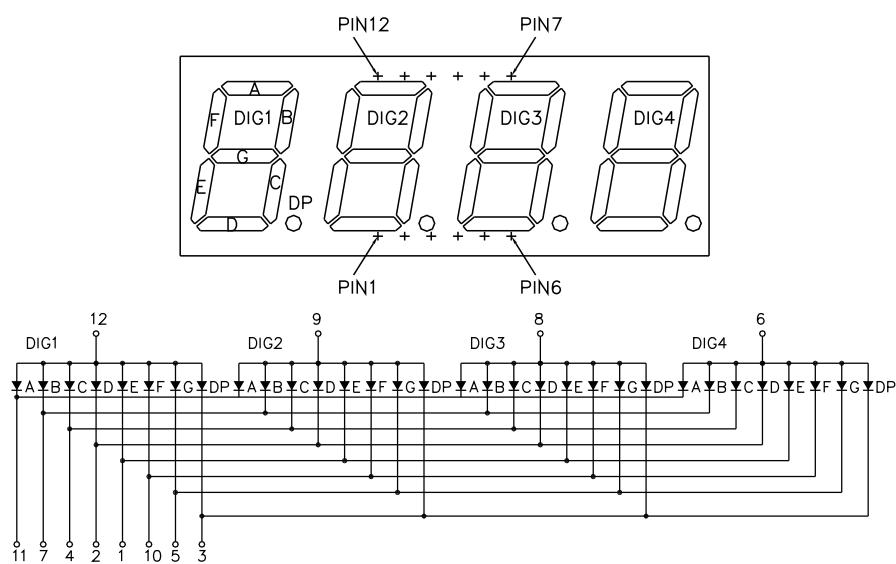
1. Emitting color :Red
2. Lens color:White Diffuseb
3. Surface Black color: Black
- 4.Dice material: AlGaInP/GaAs

## Outline drawing



Tolerance is  $\pm 0.25\text{mm}$  unless otherwise noted

## Internal Circuit Diagram (C.C.)



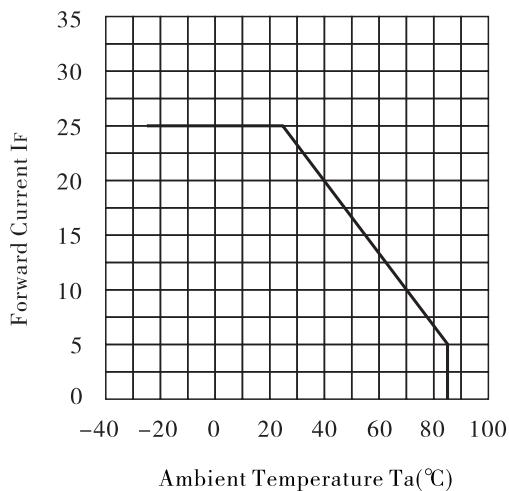
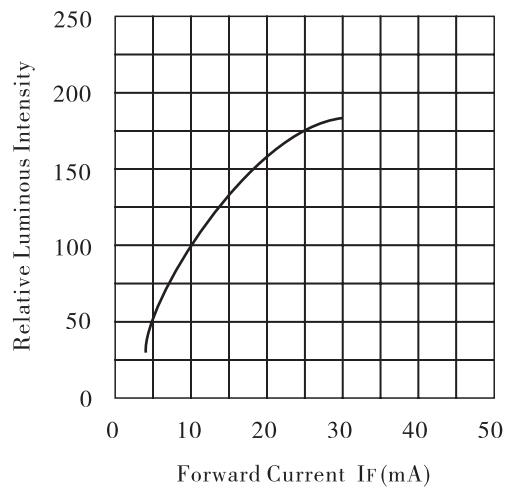
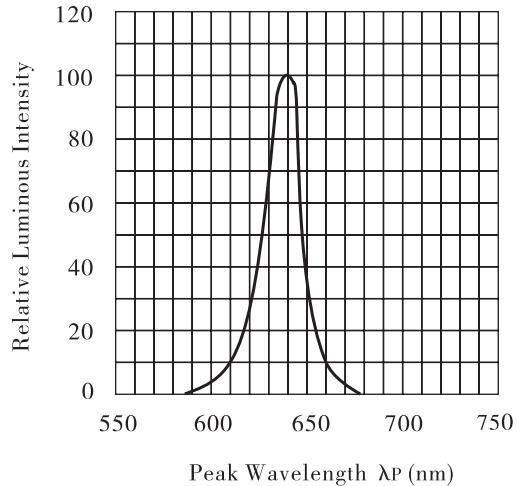
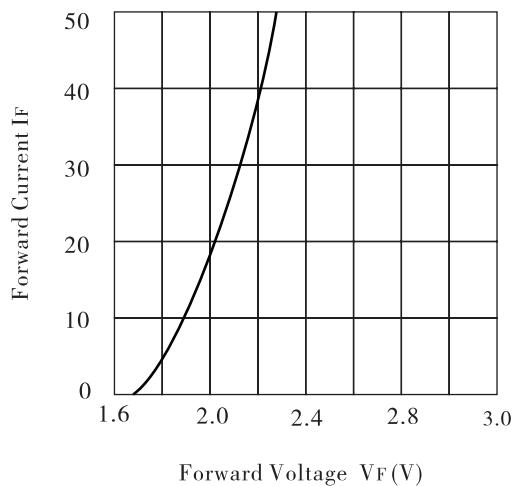
## Electrical optical characteristics ( Ta=25°C )

Parameter	Symbol	Red			Unit	Test Condition
		Min	Typ	Max		
Forward Voltage	V <sub>F</sub>		2.0	2.3	V	IF=20mA
Luminous Intensity	I <sub>V</sub>		10		med	IF=10mA
Peak Wavelength	λ <sub>P</sub>		640		nm	IF=20mA
Spectral Line half-width	Δλ		20		nm	IF=20mA
Reverse Leakage Current	I <sub>R</sub>			50	μA	V <sub>R</sub> =5V

## Absolute maximum parameters ( Ta=25°C )

Parameter	Symbol	Condition	Rating	Unit
Power Dissipation	PD	---	100	mW
Reverse Voltage	VR	---	5	V
Forward Average Current	IF	---	30	mA
Temperature coefficient	I/C	---	0.4	mA/°C
Pulse Current	IFP	Duty=1/10,1kHz	100	mA
Operating Temperature Range	Topr	---	-25 ~ +85	°C
Storage Temperature Range	Tstg	---	-30 ~ +100	°C
Soldering Condition	Tsd	---	265°C/5sec	°C

## Typical Electro–Optical characteristic curves ( Ta=25°C )





LED DISPLAY

CLQ-5643BUR-11

## Reliability test conditions

Test Item	Test Condition	Result	Judgment criteria
Consecutive operating life test	IF=20mA, T=25°C, t=168h	0/12	Forward Voltage VF(V)= Upper Limit × 1.2 Reverse Leakage Current IR(μ A)=Upper Limit × 2.0 Luminous Intensity Iv (mcd)=Lower Limit × 0.7
High temperature storage life test	T=100°C, t=168h	0/12	
Low temperature storage life test	T=-25°C, t=168h	0/12	
high Temperature humidity storage life test	T=85 ± 2°C, RH=85% ± 3, t=168h	0/12	
Temperature cycle test	-25°C~25°C~100°C, 30min 5min 30min 10cycles	0/12	
Thermal shock test	100°C 0°C 5min 5min 20 cycles	0/12	
Soldering heat test	T=260 ± 5 °C, t=10s ± 1s	0/12	
Solderability test	T=230 ± 5 °C, t=5s ± 0.5s	0/12	Steeped Part ≥ 95%
Fall test	h=100cm, Free fall, 3times	0/12	Intact
Terminal strength test	W=9.8N, t=30 ± 5s	0/12	
Lead Bending test	W=4.9N, 2times	0/12	